



M-Zert

Certificate

The M-Zert Zertifizierungsgesellschaft für Managementsysteme mbH
hereby confirms that the company

SÖHNER Kunststofftechnik GmbH
Industriestr. 29
D-74193 Schwaigern

has introduced and applies an environmental management system
for the area of application of

**development, production and sales of tools
and production and sales of plastic parts.**

In the course of an environmental audit carried out by M-Zert,
proof was provided that this environmental management system
meets the requirements of the following standard:

ISO 14001:2004
Environmental management systems
Requirements with guidance for use

This certificate is valid until **March, 23rd 2011**

Certificate no. **UM 08004**

Heidelberg, **March, 22nd 2008**



TGA-ZM-04-01-60

Head of Certification Body
Gerhard Lehnert